

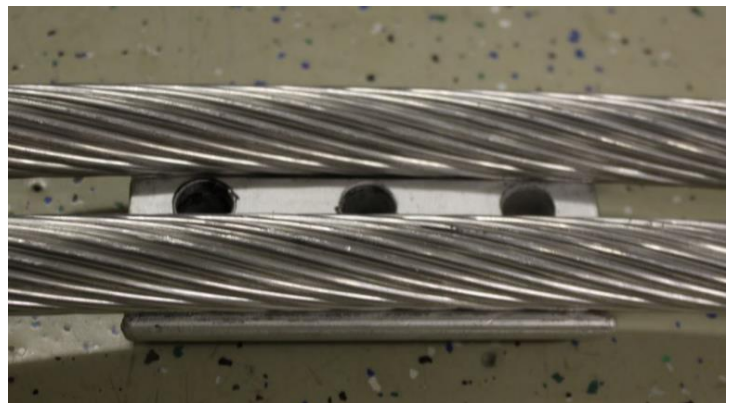
PARALLEL GROOVE CLAMP (PG-CLAMP)

AI 080

1. Unfasten the bolts and open the PG-Clamp. Check the article number and the conductor range on the product with your conductor being used.



2. Make sure, that at the installation point, the subconductor strands are not damaged. Brush the conductors at the installation point just before the installation and clean them. Position the two conductors in the provided grooves of the lower part of the clamp body.



3. Put the upper part of the clamp body on the conductors. Take care that the screws fit into the provided holes.

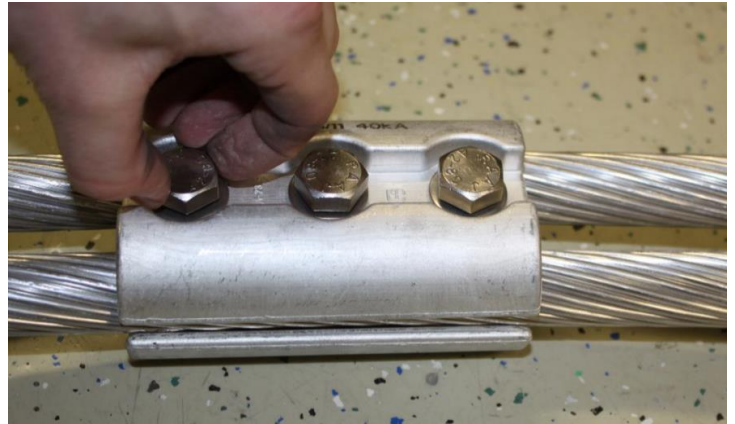


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4. Fasten the screws by hand.



5. Tighten the screws uniformly with 15 Nm. Use a calibrated torque wrench.



6. Complete the bolt tightening with a calibrated torque wrench. Use the mentioned torque on the drawing or part itself.



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